



Dart Hawkesbury
1270 Aberdeen St Hawkesbury, ON K6A 1K7 Canada
Tel (613) 632-5200

Purchasing Receipts

PO No	Supplier	Line Item No	Rel No	Terms	Purchased Item	Description	For Part No	Project	Equipment ID	Order Qty	Due Date	Received Quantity	Accounting Job No	Serial No	Status	Receive Date	Price/Unit	Aging Days	Past Due
PO038652	ACI001-VC	1	1	Net 30	M6061T6S0.250X6.250	6061-T6S1 Sheet 0.250" Thick Plate x 6.250" Wide				12	12/21/2017	12		S025654	Stock	12/20/2017	\$ 10.45 / ft	0	
Total:										12		12							

Plex 12/20/2017 1:48 PM Dart.Dubois.Pascal

ACIER OUELLETTE INC.
935, Boul. du Havre
Salaberry de Valleyfield (Québec) J6S 5L1
Tél.: 450-377-4248 Mtl: 514-336-4248 Ext.: 800-667-4248
Fax: 450-377-5696 Mtl: 514-336-4246 Ext.: 866-456-4242

Order - Sales

Copy

C000067096

Customer No.

CL100001056

Date _____

2017/12/14

Delivery date

2017/12/19

Your order No.

038652

Processed by

Josianne Bourdon

Salesman

Carrier

QUELLETTE VALLEYFIELD

Credit Terms

Net 30 Days

Page

1

Product Description	Weight	Qty	U/M	PCS NB			Internal Use Only			
				CMD	EXP	B/O	IN	I S C		
1 ALU PLATE 1/4 6061-T651 RANDOM PAL-146061-V 4245 1 X 6 1/4" X 144" (HEAT: 6170219) TRANSIT ST-JEROME LE 18/12 SHEAR CUT SHEAR 2 SURCHARGE ENERGETIQUE FRAIS_ENERGETIQUE	29.28	8.00	P12_SCLB	1.00			12.11			
		1.00	UN	0.00						
			S	0.00						

Total Weight (KGS) of 29.28

Conditions:

As sold and delivered materials remain the property of "Acet Quacitex Inc." until payment is made in full, complete and cashed. All lost materials are at the buyer's expense. The warranty offered by "Acet Quacitex Inc." is the same as offered and warranted by the manufacturer, and the warranty is transferred by "Acet Quacitex Inc." to the client. The buyer hereby accepts to respect the following conditions: For 30 days from Billing date and the buyer accepts to pay administration charges of 2% per month (24% per annum) on all past due amounts over 30 days. Any default in respect with this contract will lead to payment by acceleration and permits to the seller, at his choice, to claim for the balance due or the repayments on all claims may be made within five (5) days with this document enclosed. Any merchandise that has been damaged, lost or modified cannot be returned. All goods returned must be with our authorization and are subject to 25% restocking charge.

Prepared By :

Verified By :

Delivered By:

Time

Customer's Signature

Y, M, D

Total (\$CAD)

146.15

Deposit

146.15

✓

Version: 0

1/8

广西康泰信加工有限公司

Reviewed by

Revised by

COUNTRY OF BELT AND ROAD-CHINA

NO. 20184030

ORIGIN OF GOODS AS ALUMINUM INC.
ACTUAL FULL CHEMICAL AND MECHANICAL PROPERTY TEST REPORTS IN SUPPORT OF MECHANICAL PROPERTY TEST REPORTS REQUIRED PER SHD
MATERIAL CONFORMS FOR ALLOY 8081-T831, AS PER ALUMINUM Association Standards-2009, ASTM-D2039-09, AMS 2601/1, AMS 4227 IN ALL ASPECTS.

ORIGIN OF GOODS AS ALKAL ALUMINIUM INC.

[illegible]

DATE: 4/25/2017

PRODUCT TYPE

2116 LINWOOD AVENUE AND FLOORFORTH LEE NJ 07024, USA

EMPIRE RESOURCES, INC.

No. 55 JingHong Road NanJing, GuangZhou 50031, China

ALAN ALUMINUM INC.

AMT. TEST QUALITY CONTROL CERTIFICATE

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MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M6061T650.250x6.250
 DATE: DEC 20 2017

PO / BATCH NO.: 038652/5025654

MATERIAL CERT REC'D: yes
 QUANTITY RECEIVED: 12"
 QUANTITY INSPECTED: 12"
 QUANTITY REJECTED: 0

THICKNESS ORDERED: 0.250
 THICKNESS RECEIVED: 0.250
 SHEET SIZE ORDERED: N/A
 SHEET SIZE RECEIVED: N/A

DESCRIPTION	NCR (Check Y/N)		COMMENTS
SURFACE DAMAGE	Y	<input checked="" type="radio"/> N	
CORRECT FINISH	<input checked="" type="radio"/> Y	N	
CORROSION	Y	<input checked="" type="radio"/> N	
CORRECT GRAIN DIRECTION	<input checked="" type="radio"/> Y	N	
CORRECT MATERIAL PER M-DRAWING	<input checked="" type="radio"/> Y	N	<u>Astm B209</u>
CORRECT THICKNESS	<input checked="" type="radio"/> Y	N	
PHOTO REQUIRED	Y	<input checked="" type="radio"/> N	
CORRECT REF # TO LINK CERT	<input checked="" type="radio"/> Y	N	<u>Heat # 6170219</u>
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="radio"/> Y	N	
CORRECT M# ON THE MATERIAL	<input checked="" type="radio"/> Y	N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y	<input checked="" type="radio"/> N	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y	<input checked="" type="radio"/> N	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL	HRC	HRB	DUR A	DUR D	WEBSTER
SIZE OF TEST SAMPLE					
HARDNESS / DUROMETER READING					

testers located in the Quality Office

QC 18 INSPECTION		ENGINEERING SIGNOFF (if required)	
INSPECTED BY: <u>me</u>	SIGNED OFF BY: _____		
DATE: <u>DEC 20 2017</u>	DATE: _____		

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

SPECIFICATION CONTROL DRAWING

PURCHASE MATERIAL: 6061-T6/T62 ALUMINUM SHEET

SPECIFICATION: QQ-A-250/11 OR AMS-QQ-A-250/11
OR AMS-4025 OR AWS 4027
OR ASTM B209

PART NUMBER: M6061T6S|XXX|THK

WHERE "XXX" = SHEET THICKNESS (IN INCHES)

EG. 0.063" THICK SHEET = M6061T6S.063

PREFERRED SIZE: .XXX BY 4FT BY 8FT

RELEASED
R 2009-09-10
MP

B	REFORMAT DWG. ADD B209 SPEC. (ZN D8-1), REF PAR 08-020A	CP	09.07.13
A	NEW ISSUE	DS	01.06.08
REV	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	09.07.13		
DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA			
DRAWING NO. M6061T6S			
REV. B			
SHEET 1 OF 1			
TITLE			
6061-T6 SHEET SPEC			
SCALE			
NTS			
COPYRIGHT © 2001 BY DART AEROSPACE LTD			
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Chantal Lavoie

From: Michael Lee
Sent: Wednesday, December 13, 2017 2:35 PM
To: David Duval; Daniel Paquette; Chantal Lavoie; Chris Provencal; William Monterroza; Nazim Ould-Brahim
Subject: 6061 DWG revision to include plate

Just FYI

M6061T6S drawing is currently being released and it includes the spec and the option for purchasing plate.

(T6/T62/T651)

Let me know if there are any questions.

Cheers,

Mike



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO038652**

Supplier: ACI001-VC
Acier Ouellette Inc.
935 Boul. Du Havre
Valleyfield
QC
J6S 5L1 Canada
Phone: 800 667 4248
Fax: 450 377 5696

PO No: PO038652

PO Date: 12/14/17

Due Date: 12/21/17

**Purchase Order
Revision:**

Revision Date:

Ship-To Contact: Phone:

E-MAILED
DEC 14 2017

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments: quote: sou0075580

Items

Line Item	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	M6061T6S0.250X6.250	6061-T651 Sheet 0.250" Thick Plate x 6.250" Wide	Firmed	12/21/17	12 ft	0 ft	12 ft	\$10.449166/ft	\$125.39
Grand Total:									\$125.39

Order Notes

Procurement Quality Clauses

A005 right of entry

A012 chemical and physical test report

A016 personnel qualification

A017 raw material identification (as applicable)

A026 certification of material conformance

A041 quality management system

A042 dart notification by supplier

A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 12/14/17 11:42 AM dart.lavoie.chantal